

# DISCREPANT MATERIAL REPORT

LIME CITY MFG. CO., INC.  
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DMR# \_\_\_\_\_  
 Hold Tag#: \_\_\_\_\_  
 Date Received: \_\_\_\_\_  
 Date inspected: \_\_\_\_\_

Vendor/LCM \_\_\_\_\_

Description: \_\_\_\_\_

Address \_\_\_\_\_

LCM Part #: \_\_\_\_\_

Quantity: \_\_\_\_\_

Vendor fax: \_\_\_\_\_

PO #: \_\_\_\_\_

Sample attached: Yes  No

Initiator: \_\_\_\_\_

Detected at: Incoming  In-process

Customer return

## PROBLEM

Specification	Description of Discrepancy	Qty. Insp.	Qty. Rej.

Remarks: \_\_\_\_\_

## DISPOSTION OF MATERIAL

Use as is  Use with deviation  Sort  Rework  Return  Scrap

Expense of: LCM  Vendor

Remarks: \_\_\_\_\_

Does this corrective action need to be implemented to other similar products? Yes  No

Authorized by: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_/\_\_\_/\_\_\_

## **PURCHASING**

Contact \_\_\_\_\_ Date \_\_\_/\_\_\_/\_\_\_ Caution  Return/Debit  Scrap/Debit

CORRECTIVE ACTION REQUIRED: Yes  No

If corrective action is required, return to Quality Assurance Manager by \_\_\_\_\_

Remarks: \_\_\_\_\_

Authorized by: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_/\_\_\_/\_\_\_

**DISCREPANT MATERIAL REPORT CONT.**

**CORRECTIVE ACTION REQUEST**

(Instructions on page 3)

1. Problem Description:

2. Interim Action / Containment:

3. Root Cause:

4. Verification / Corrective Action:

5. Control (Similar Products and Updated Documents)

6. Prevention

Signature: \_\_\_\_\_

Date: \_\_\_/\_\_\_/\_\_\_

## **6 Step Action Items**

### **1. Problem description**

Clearly describe the problem. Include in the description What, Who, Where, When, Why, How Many, and How Much / How often

### **2. Interim Action / Containment (Response required within 24 hours from receipt of corrective action)**

State interim actions as what can be immediately done to stop the defect from continuing. Clearly state all containment actions that will take place to ensure defective parts will not be used at customer. Include lot numbers, quantities, dates of suspect parts already shipped to customer. Include lot numbers, quantities, and dates of suspect in-house product

### **3. Root Cause**

Clearly state root cause. Provide evidence through root cause analysis. Get to the lowest level of the problem

### **4. Verification (Completed within 30 days of date of issue)**

Describe the permanent corrections that will take place based on the root cause analysis. Include the planned activity that will take place. Effective dates for planned activities need to be included. This is the date corrected parts will be shipped and the effective date of implementations. Identify testing conducted to ensure permanent action is effective. Verification involves conducting tests, experiments, etc., to ensure that the corrective actions already in place are solving the problem.

### **5. Control (Similar Products & Updated Documents)**

Describe the controls used to make sure final permanent actions are working as expected and will continue to work even after verification. Examples of control include, but are not limited to, gauging, SPC charting, audits, checklists, etc. Include date for planned submission of control evaluation.

### **6. Prevention**

Describe the changes to management systems, quality systems, practices and procedures to prevent the problem/defect from reoccurring, i.e. PFMEA, Control Plan, Process Flow diagrams, operator instructions, Error and Mistake Proofing. Provide evidence of the changes made and the effective dates. Be sure to evaluate similar products within the facility.